

CLYDE SOFT DRINKS LTD

This product was introduced in 2004 as a flavour variant in the Multi-Power range. Its specification was updated following user trials and a change of packaging design in January 2005. Note that all changes must be authorised by the product manager.

Bill of Materials for Tippo Californian Drink

DRAFT

Specification No : 108

Version No : 1

| Component | Description | Quantity | Date Amended |
|--------------------|---------------------------|----------------|--------------|
| Packaging | | | |
| GL10049 | Adhesive BAM 426 Trays | 0.0005 each | 07-06-10 |
| GL11005 | Etimelt 1051E PET Label | 0.001584 each | 07-06-10 |
| LB10868 | Label 33cl Slim & Fit | 24 each | 07-06-10 |
| LC11273 | Label Case SEL 76x102 | 1 each | 07-06-10 |
| LC11274 | Label Pallet LEL 153 x 99 | 0.0092592 each | 07-06-10 |
| PG11193 | Pallet- GKN - Blue | 0.0092592 each | 07-06-10 |
| SF10759 | Film (Shrink Wrap) | 0.0198 g | 07-06-10 |
| SI10487 | Layer Pad - 900x1100mm | 0.037037 each | 07-06-10 |
| SW10945 | Stretch Wrap | 0.002277 each | 07-06-10 |
| TR10107 | Tray - Brown - 33cl PET | 24 each | 07-06-10 |
| Ingredients | | | |
| INGR003 | Sodium Benzoate | 1.002 ml | 07-06-10 |
| INGR004 | Sodium Saccharin | 0.240 ml | 07-06-10 |
| INGR005 | Sodium Cyclamate | 2.400 ml | 07-06-10 |
| INGR006 | Citric Acid | 16.20 ml | 07-06-10 |
| INGR007 | Ascorbic Acid | 0.360 ml | 07-06-10 |
| INGR008 | Aspartame | 1.350 ml | 07-06-10 |
| INGR009 | L-Carnatine | 18.60 ml | 07-06-10 |
| INGR010 | Cloud ex Dohler 59.508 | 4.800 ml | 07-06-10 |
| INGR011 | Yellow | 0.312 ml | 07-06-10 |
| INGR012 | Carmoisine | 0.0014 ml | 07-06-10 |
| INGR013 | Pineapple Flav Givauden | 0.900 ml | 07-06-10 |
| INGR014 | Pineapple Flav Hausman | 3.000 ml | 07-06-10 |
| INGR015 | Nectarine Flav Synergy | 0.300 ml | 07-06-10 |
| INGR016 | Spring Water | 5000 ml | 07-06-10 |
| INGR017 | Syrup | 1000 ml | 07-06-10 |

Verified by: (Not yet verified)

Example report produced from the Q-SYS Quality Management System

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